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## Abstract (in conjunction with Figure 3)

Process for producing (cigarette) packs from blanks which are drawn off from a continuous material web wound as a reel, regions of glue arranged on both sides of the material web serving for connecting folding tabs. The regions of glue are positioned in different lines of the material web such that, in the wound state, regions of glue on one side of the material web do not overlap with regions of glue on the other side.